



### Screen Printer

- •10 sec for the total printing process including transfer, recognition, each-time cleaning.
- •The printing process matching your production style is realized by PCB discrimination function
- •M2M Line solution



\* It may not conform to Machinery Directive and EMC Directive in case of optional configuration and custom-made specification.

Model ID		SPV (Single Spec)	SPV (1 to 2 Spec)	SPV (2 in 1 Spec)	SPV (Dual Spec)
Model No.		NM-EJP7A			
PCB dimensions (mm)		L 50 × W 50 to L 350 × W 300 (Max. dimensions of 2 in 1 Spec : L 350 × W 165)			
PCB exchange time *1		10.0 s* Including transfer, positioning, recognition, each-time cleaning.  Printing & cleaning conditions:Our recommended conditions (PCB dimensions L 250 × W 165) * Except 2 in 1 Spec			
Repeatability		2 Cpk ± 5.0 $\mu$ m 6 $\sigma$ The repeatability of same PCB Equal to ± 5.0 $\mu$ m ± 3 $\sigma$ (or ±2.5 $\mu$ m ±1.5 $\sigma$ )			
Screen frame dimensions (mm)		L 736 × W 736、L 650 × W 550、 L 550 × W 650、 L 750 × W 750、 L 584 × W 584 *2			
PCB discrimination function	Pre-process	Not	Not	Installed	Not
	Post-process	Not	Installed	Installed	Installed
Electric source*3		1-phase AC 200, 220, 230, 240 V ±10V Max. 2.0 kVA			1-phase AC 200, 220, 230, 240 V ±10V Max. 4.0 kVA
Pneumatic source		0.5 MPa,			0.5 MPa,
Mask cleaning suction : blower spec *4		280 L/min (A.N.R.)			560 L/min (A.N.R.)
Mask cleaning suction : ejector spec *4		380 L/min (A.N.R.)			760 L/min (A.N.R.)
Dimensions (mm) *5		W 1 650 × D 1 517 × H 1 500			W 1 650 × D 3 044 × H 1 500
Mass*6		1 550 kg			3 100 kg

- \*Values such as cycle time and accuracy may vary depending on operating conditions. \*Please refer to the "Specification booklet" for details.
- 11: PCB exchange time varies depending on the machine in the pre-process and the post process, the PCB size, the use of a PCB pressing-down unit and so forth.

  22: For mask specifications, please see the specification. "3: Including blower and vacuum pump"Option"

  43: When using the mask suction function "5: Except for the signal tower and the touch panel. "6: With full options





## Realizing high-speed printing (10sec/PCB) and stable quality

Realizing the high-speed printing, eliminating a screen printer becomes bottleneck of operation and the stable quality by each-time cleaning.

2.5 s 3.5 s 2 s 2 s 2.5 s **Printing** Transfer Positioning Recognition Printing Back side cleaning 7.0s 10 sec Printing cycle time (average) \*10 sec : Average time of printing + transfer + cleaning PCB dimensions 250 × 165 mm
Printing & cleaning conditions : Our recommended conditions. Except the 2in1 printing.

<Realizing cycle time 10sec/PCB>

- New development:Self-propelled cleaning unit
- 3 Conveyors
- Hybrid squeegee head

Self-propelled cleaning unit

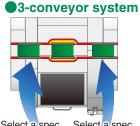


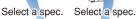
Hybrid squeegee head



# PCB discrimination function

To establish a printing process according to your production style.







Without PCB discrimination function



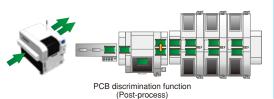
PCB discrimination function (Pre-& Post-process)

PCB discrimination function

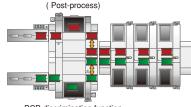
Single Spec 2 in 1 Spec 1 to 2 Spec **Dual Spec** 

Install PCB discrimination function





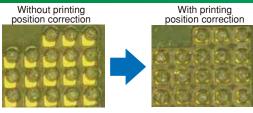




PCB discrimination function (Post-process)

#### M2M Line solution





0402 part land

According to the correction data of shifted printing positions analyzed by solder paste inspection equipment (APC correction data),

it corrects printing positions(X,Y, $\theta$ ).

\*Solder inspection equipment of other companies can also be connected.

\* Please inquire with your sales representative for more details.

The following functions can be supported by connecting with a upper system(LNB, LWS...).

- Automatic changeover
- ■Component verification(solder/mask/squeegee···)
- Trace data output

\*About the specification and system configuration, please refer to the "Specification" for details.

# Safety Cautions

Please read the User's Manual carefully to familiarize yourself with safe and effective usage procedures.

●To ensure safety when using this equipment, all work should be performed according to that as stated in the supplied Operating Instructions. Read your operating instruction manual thoroughly.

Panasonic Group products are built with the environment in mind.

Please check the homepage for the details. panasonic.com/global/corporate/sustainability

Inquiries...

# Panasonic Industry Europe GmbH

Caroline-Herschel-Straße 100 • 85521 Ottobrunn • Germany Tel.: +49 89 45354-1000 http://industry.panasonic.eu

Ver.January 1, 2021

© Panasonic Corporation 2021

